















# **ENGINE DRIVEN WELDER TS 600 PS/EL - BC**

- **■** Electronic regulation of welding current
- Special circuit for cellulose electrodes (Base Current)
- Low range (20-200 A) for small electrodes
- Air arc gouging outlet
- Auxiliary power (up to 30 kVA)
- Ground fault interrupter protection
- Perkins, diesel engine water cooled (1500 rpm)
- Engine protection (oil pressure/temperature/over speed)
- Complies with EEC directives



# Standard equipment

















High temperature





















50 Hz, asynchronous, three-phase, self-excited, self-regulated, brushless

Ready for TC

Thermal shut off





**Options** on request

- Plug 400V 32A 3PNT (T)
- Plug 230V 32A and 16A 2PT (M)
- Version on request 110V
- Welding cables K500 (20+15m, 50mm²)
- Remote control TCPL3 with cable 20m
- Welding volt/ammeter AV1
- Site tow CTL22
- Earthing kit MT10
- Remote control adaptor TCPL3 / TC2

#### Technical data

# **TS 600 PS/EL - BC**

#### D.C. WELDING

Current range, continuous 20 - 600 A Open circuit voltage 60 V

**Duty cycle** 600A - 35%, 550A - 60%, 450A - 100%

Electrode diameter

## A.C. GENERATION

**ENGINE** 

Three-phase generation 30 kVA / 400 V / 43.3 A Single-phase generation 15 kVA / 230 V / 65.2 A Single-phase generation (option) 8 kVA / 110 V / 72.7 A

100% **Duty cycle** Insulating class Н

On request other voltages and frequences (60 Hz)

### Diesel, 4-stroke, water cooled

PERKINS 1004 G NFE **Type** 

Output \* 45 kW (61 HP) Speed 1500 rpm **Displacement** 3990 cm<sup>3</sup> Cylinders 4

Fuel consumption 215 g/kWh

\* Maximum output (not overloadable) according to ISO 3046/1

#### **GENERAL SPECIFICATIONS**

Tank capacity 66 I Running time (60%) 11 h **IP 23 Protection** 

2090x850x1120 Dimensions \* Lxwxh (mm) Weight \* 1100 kg

99 LWA (74 dB(A) - 7 m) Noise level\*\*

<sup>\*</sup> Dimensions and weight are inclusive of all parts without wheels and towbar \*\* LWA conforms to EEC directive 535