## 180A 230V GAS/GASLESS MIG WELDER

Uses both solid or filler wire with a flux core. During the weld process the flux melts and protects the weld, therefore no gas is required to shield the weld pool, making it ideal for use outdoors in windy conditions.

## Features:

- Non-live direct fit safety torch
- Four stage power setting
- Variable wire speed control
- Thermal overload protection
- · Earth clamp
- Securing clips at rear to accommodate gas bottles
- Wheels for ease of moving around work locations
- Supplied with face mask and combined chipping hammer/wire brush

Fitted with cable and approved plug. Carton packed.

## **Specification:**

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Input current ... 16A
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Output amperage range ... 40 - 180A

Amperage at 35% duty ... 100A

No load voltage ... 23-38V

Filler wire sizes ... 0.6 - 1.2mm

Dimensions ... 610 x 370 x 450mm

Weight ... 31kg