



Maße/Dimensionen in mm

NUR ZUR INFORMATION, WIRD BEI AENDERUNG NICHT AUSGETAUSCHT!

Maßstab	Herausgeber	Format	Blatt	Dokumentationspflicht	<input type="radio"/> Zulass.rel. Merkmal <input type="radio"/> Kritisches Merkmal <input type="radio"/> Hauptmerkmal	<input type="checkbox"/> ISO "E" Plottedatum : 8.08.96 Geplottet : WIESU	
			von				Blatt
			Gezeichnet	26.06.95	SCHOEB OTTO	Bezeichnung	
			Geändert	03.06.96	SCHOEB OTTO		SERVICE DXA41
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			Normgepr.	09.07.96	MAEHR MANFRED		Index <b>C</b>
						Antragsnummer	28619

C-NR	QUANTITY	QU	ITEM-NR	TITLE	D-CD	P	STANDARDS OR COMMERCIAL DESIGNATION
1	1.000	PIEC	4643-3	PISTON GUIDE LONG	2		
2	1.000	PIEC	232781-5	C. CHAMBER ASSY	2		
3	1.000	PIEC	4554-2	CONTACT PIN	5		
4	1.000	PIEC	232495-2	PIN	5		
5	1.000	PIEC	4614-4	RETAINING SLEEVE	3		
6	1.000	PIEC	4629-2	SPRING SUPPORT	2		
7	1.000	PIEC	4641-7	SLEEVE LONG	2		
8	1.000	PIEC	232593-4	CAP SCREW M6X4.5	25		
9	1.000	PIEC	4579-9	SPRING 2.6/2.6X106	5		
11	1.000	PIEC	4782-9	NUT	2		
12	4.000	PIEC	4779-5	SEGMENT	10		
13	1.000	PIEC	232499-4	LOCKING SLEEVE L KPL	2		
14	1.000	PIEC	4790-2	O-RING 39X2	10		
15	1.000	PIEC	232325-1	O-RING 47.35X1.78	40		
16	1.000	PIEC	232596-7	SEAL.RING 38	5		
17	1.000	PIEC	232775-7	CAGE	2		
18	1.000	PIEC	4586-4	CATCH	3		
19	1.000	PIEC	4570-8	TORSION SPRING	5		
20	1.000	PIEC	232513-2	DOWEL PIN 4M6X18.4	10		
21	1.000	PIEC	4555-9	REGULATING PIN	5		
22	1.000	PIEC	4686-2	FIRING PIN ASSY	3		
23	1.000	PIEC	4845-4	SLIDER ASSY	15		
24	2.000	PIEC	232510-8	CAP SCREW M4X4.5	30		
25	1.000	PIEC	232582-7	FIRING PIN GUIDE ASSY	2		
26	1.000	PIEC	4719-1	TRANSPORT LEVER ASSY	5		
28	1.000	PIEC	73884-9	CIRCLIP 5X0.6	20		
31	1.000	PIEC	232489-5	TORSION SPRING	10		

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!       L I S T       O F       S P A R E       P A R T S
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!*****!
!
! ITEM-NR ! LIST-INDEX ! SHEET 01 ! TITLE
!
! 232384 ! 04 ! FROM 02 ! DXA41 TOOL CIP
!*****!
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! * ! ! ! *
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! * 27387 ! 09 07 1996 ! XE
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! H I L T I
!
! JOINT-STOCK COMPANY
! SCHAAN / FL
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 ! P7624/02 ! COPYRIGHT RESERVED !P=KIND OF PROCUREMENT 08.08.96 - 08:43:06 !  
 ! ! ONLY FOR INFORMATION WILL NOT BE REPLACED BY CHANGES!D-CD = DEMAND-CODE !  
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C-NR	QUANTITY	OU	ITEM-NR	TITLE	D-CD	P	STANDARDS OR COMMERCIAL DESIGNATION
33	1.000	PIEC	4769-6	SPRING GUIDE	5		
34	1.000	PIEC	4615-1	SPRING 1.4X20.9X86.5	5		
35	1.000	PIEC	4617-7	SPRING 1.75X16X105.3	5		
36	1.000	PIEC	4623-5	STOP	5		
37	1.000	PIEC	4624-3	ABSORBER	10		
39	1.000	PIEC	4600-3	PLATE	25		
40	1.000	PIEC	232328-5	ANGEL IRON	5		
41	1.000	PIEC	232776-5	HOUSING DXA41 PRA.	2		
42	1.000	PIEC	4593-0	GRIP COVERING	5		
43	1.000	PIEC	259683-1	HOUSING COVER ASSY	5		
44	2.000	PIEC	232738-5	SUPPORT STRIP	25		
45	1.000	PIEC	4612-8	CAP	5		
46	1.000	PIEC	4613-6	HAND PAD	10		
47	1.000	PIEC	4689-6	TRIGGER ASSY	5		
48	2.000	PIEC	232317-8	BEARING SLEEVE	10		
49	1.000	PIEC	4592-2	MAGAZINE GUIDE	10		
50	1.000	PIEC	4777-9	SLIDER	25		
51	1.000	PIEC	232308-7	REGULATING WHEEL	5		
52	1.000	PIEC	232309-5	SEAR	5		
53	1.000	PIEC	267814-2	LOCK WASHER	5		
54	2.000	PIEC	1046-2	PLASTITE SCR 45 4X20	20		
55	1.000	PIEC	4597-1	COVER	5		
56	1.000	PIEC	232500-9	PUSHBUTTON ASSY	5		
57	1.000	PIEC	232322-8	PLASTITE SCR 45 4X12	10		
58	1.000	PIEC	232411-9	NAMEPL. DXA41 CIP	2		

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L I S T O F S P A R E P A R T S

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ITEM-NR	LIST-INDEX	SHEET	TITLE	DRAWING-NR	VALID FROM	RESPONS
232384	04	FROM 02	DXA41 TOOL CIP	27387	09 07 1996	XE

H I L T I

JOINT-STOCK COMPANY  
 SCHAAN / FL

Cnt-	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
1	4643	1	piece	piston guide long		
2	232781	1	piece	cartridge chamber assy		
3	4554	1	piece	contact pin		
4	232495	1	piece	pin		
5	4614	1	piece	retaining sleeve		
6	4629	1	piece	spring support		
7	4641	1	piece	sleeve long		
8	232593	1	piece	int hexalob cap screw M6X4,5		
9	4579	1	piece	compression spring 2,6/2,6X106		
10	267910	1	piece	spring support		
11	4782	1	piece	nut		
12	4779	4	piece	segment		
13	232499	1	piece	locking sleeve L KPL		
14	4790	1	piece	o-ring 39X2		
15	232325	1	piece	o-ring 47,35X1,78		
17	232775	1	piece	cage		
18	4586	1	piece	catch		
19	4570	1	piece	torsion spring		
20	232513	1	piece	dowel pin 4M6X18,4		
21	4555	1	piece	regulating pin		
22	4686	1	piece	firing pin assy		
23	4845	1	piece	slider assy		
24	232510	2	piece	int hexalob cap screw M4X4,5		
25	232582	1	piece	firing pin guide assy		



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### Spare part list

Item-no	Index	Name	valid as from	Drawing	Page
232384	6	DXA41 tool CIP	11.11.97	27387	1 / 3

Cnt-	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
26	4719	1	piece	transport lever assy		
28	73884	1	piece	: circlip 5X0,6		
31	232489	1	piece	torsion spring		
33	4769	1	piece	spring guide		
34	4615	1	piece	compression spring 1,4X20,9X86,5		
35	4617	1	piece	compression spring 1,75X16X105,3		
36	4623	1	piece	stop		
37	4624	1	piece	absorber		
39	4600	1	piece	plate		
40	232328	1	piece	angel iron		
41	232776	1	piece	housing DXA41 pra.		
42	4593	1	piece	grip covering		
43	259683	1	piece	housing cover assy		
44	232738	2	piece	support strip		
45	4612	1	piece	cap		
46	4613	1	piece	hand pad		
47	4689	1	piece	trigger assy		
48	232317	2	piece	bearing sleeve		
49	4592	1	piece	magazine guide		
50	232774	1	piece	slider		
51	232308	1	piece	regulating wheel		
52	232309	1	piece	sear		
53	267814	1	piece	lock washer		
54	1046	2	piece	int hexalob plast.scr 45 4X20		



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### Spare part list

Item-no	Index	Name	valid as from	Drawing	Page
232384	6	DXA41 tool CIP	11.11.97	27387	2 / 3

Cnt-	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
55	4597	1	piece	cover		
56	232500	1	piece	pushbutton assy		
57	232322	1	piece	int hexalob plast.scr 45 4X12		
58	232411	1	piece	nameplate DXA41 CIP		
60	232434	1	piece	assy.set AGKR long		



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### Spare part list

Item-no	Index	Name	valid as from	Drawing	Page
232384	6	DXA41 tool CIP	11.11.97	27387	3 / 3