

## Cylinder Specification

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	L5	L11
<b>Cylinder size</b>	5 litres	11 litres
<b>Cylinder pressure</b>	200 bar	200 bar
<b>Type</b>	Aluminium	Steel
<b>Volume</b>		
Weld Ar	1.05m <sup>3</sup>	2.3m <sup>3</sup>
Weld ArMix	1.16m <sup>3</sup>	2.55m <sup>3</sup>
<b>Empty weight</b>	6.7kg	14kg
<b>Height</b>	530mm	590mm
<b>Diameter</b>	140mm	178mm



## Welding Times

Gas	Brand	Process	Consumption	L5	L11
Argon	Weld Ar	GTAW (TIG)	6 LT/MIN	2hr 55mins	6hr 23mins
Argon	Weld Ar	GMAW (MIG)	15 LT/MIN	1hr 10mins	2hr 33mins
Argon CO <sub>2</sub> (15%)	Weld ArMix	GMAW (MAG)	18 LT/MIN	1hr 36mins	3hr 33mins